



TROCAL[®]
That's my window.

Entire Laminate Colour Range 2018

Delivery Class DC1, DC3, and DC4.

DC1 and DC3 laminate colour range – 2018

Colour name	similar to RAL	Em-bossing	Recommended touch-up applicator	Base element colour laminated both sides other systems	Foliendekor	TROCAL 76 AD / MD	PremiSlide 76	PremiDoor 70	PremiLine 80
						TROCAL 88	PremiDoor 76 PremiDoor 88		
Golden Oak_32 <i>(IR-Reflex)</i> MX Supplier no. 2178.001-167 PX Supplier no. 9.2178.301 - 116700	-	167	C050 FG07	Olive brown RAL 8008		 DC1 DC1	 DC1 DC1	 DC3 DC3	 DC1 DC1
Walnut_52 MX Supplier no. 2178.007-167 PX Supplier no. 9.2178.307 - 116700	-	167	C050 FG08	Black brown RAL 8022		 DC1 DC1	 DC1 DC1	 DC3 DC3	 DC1 DC1
Sapeli_24 MX Supplier no. 2065.021-167 PX Supplier no. 9.2065.321 - 116700	-	167	C050 FG06	Black brown RAL 8022		 DC1 DC1	 DC1 DC1	 DC3 DC3	 DC1 DC1
Anthracite grey_16 MX Supplier no. 7016.05-167 PX Supplier no. 02.20.71.000001 - 116700	7016	167	C050 FG23	Black brown RAL 8022		 DC1 DC3	 DC1 DC3	 DC3 DC3	 DC3 DC3
Grey_21 <i>(IR-Reflex)</i> MX Supplier no. 7155.05-167 PX Supplier no. 02.20.71.000007 - 116700	7001	167	C050 FG19	White RAL 9016		 DC1 DC3	 DC1 DC3	 DC3 DC3	 DC3 DC3
Anthracite grey smooth_AG MX Supplier no. 7016.05-083 PX Supplier no. 02.20.71.000001 - 808300	7016	083	C050 FG90	Black brown RAL 8022		 DC1 DC3	 DC1 DC3	 DC3 DC3	 DC3 DC3
Slate grey smooth_SG MX Supplier no. 7015.05-083 PX Supplier no. 02.20.71.000008 - 808300	7015	083	C050 FG25	Black brown RAL 8022		 DC1 DC3	 DC1 DC3	 DC3 DC3	 DC3 DC3
Quartz grey_GD MX Supplier no. 7039.05-167 PX Supplier no. 02.20.71.000012 - 116700	7039	167	C050 FG22	Black brown RAL 8022		 DC1 DC3	 DC1 DC3	 DC3 DC3	 DC3 DC3
Basalt grey_92 MX Supplier no. 7012.05-167 PX Supplier no. 02.20.71.000010 - 116700	7012	167	C050 FG21	White RAL 9016		 DC1 DC3	 DC1 DC3	 DC3 DC3	 DC3 DC3
Signal grey smooth_50 <i>(IR-Reflex)</i> MX Supplier no. 7004.05-083 PX Supplier no. 02.20.71.000009 - 808300	7004	083	C050 FG24	White RAL 9016		 DC1 DC3	 DC1 DC3	 DC3 DC3	 DC3 DC3





DC1 and DC3 laminate colour range – 2018

Colour name	similar to RAL	Em-bossing	Recommended touch-up applicator	Base element colour laminated both sides other systems	Laminate colour	TROCAL 76 AD / MD	PremiSlide 76	PremiDoor 70	PremiLine 80
						TROCAL 88	PremiDoor 76 PremiDoor 88		
Black brown_80 MX Supplier no. 8518.05-167 PX Supplier no. 02.20.81.000010 - 116700	8022	167	C050 FG84	Black brown RAL 8022		 DC1 DC3	 DC1 DC3	 DC3 DC3	 DC3 DC3
Alux DB 703_AL* Supplier no. F4361014	-	-	C050 FG93	Black brown RAL 8022		DC1 DC3	DC1 DC3	DC3 DC3	DC3 DC3
Dark oak_15 MX Supplier no. 2140 005-167 PX Supplier no. 9.2140.305 - 116700	-	167	C050 FG02	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Oak rustique_37 MX Supplier no. 3149 008-167 PX Supplier no. 9.3149.308 - 116700	-	167	C050 FG05	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Dark green_58 MX Supplier no. 6125.05-167 PX Supplier no. 02.20.61.000001 - 116700	6009	167	C050 FG28	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Cream White_CQ <i>(like white)</i> PX Supplier no. 02.20.11.000001 - 116700	9001	167	C050 FG17	White RAL 9016		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Mountain pine_38 <i>(IR-Reflex)</i> MX Supplier no. 3069 041-167 PX Supplier no. 9.3069.341 - 116700	-	167	C050 FG10	Olive brown RAL 8008		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Bog oak_78 MX Supplier no. 3167 004-167	-	167	C050 FG03	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Dark oak FL-F1_34 MX Supplier no. 2052 089-167 PX Supplier no. 9.2052.389 - 116700	-	167	C050 FG04	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Oregon 4_39 <i>(IR-Reflex)</i> MX Supplier no. 1192 001-167 PX Supplier no. 9.1192.301 - 116700	-	167	C050 FG11	Olive brown RAL 8008		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3

DC3 laminate colour range – 2018

Colour name	similar to RAL	Em-bossing	Recommended touch-up applicator	Base element colour laminated both sides other systems	Foliendekor	TROCAL 76 AD / MD	PremiSlide 76	PremiDoor 70	PremiLine 80
						TROCAL 88	PremiDoor 76 PremiDoor 88		
Chocolate brown_27 MX Supplier no. 8875.05-167 PX Supplier no. 02.20.81.000018 - 116700	8017	167	C050 FG26	Black brown RAL 8022		 DC3 DC3	 DC3 DC3	 DC3 DC3	 DC3 DC3
Brown maron_31 MX Supplier no. 8099.05-167	-	167	C050 FG86	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Macore_42 MX Supplier no. 3162 002-167 PX Supplier no. 9.3162.302 - 116700	-	167	C050 FG12	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Navy blue_88 MX Supplier no. 5150.05-167 PX Supplier no. 02.20.51.000001 - 116700	5011	167	C050 FG34	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Dark oak ST_71 MX Supplier no. 2140 006-167	-	167	C050 FG85	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Streaked douglas_76 <i>(IR-Reflex)</i> MX Supplier no. 3152 009-167 PX Supplier no. 9.3152.309 - 116700	-	167	C050 FG09	Olive brown RAL 8008		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Moss green_53 MX Supplier no. 6005.05-167 PX Supplier no. 02.20.61.000002 - 116700	6005	167	C050 FG27	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Wine red_44 MX Supplier no. 3005.05-167 PX Supplier no. 02.20.31.000002 - 116700	3005	167	C050 FG30	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Agate grey smooth_GA <i>(IR-Reflex)</i> MX Supplier no. 7038.05-083 PX Supplier no. 02.20.71.000005 - 808300	7038	083	C050 FG18	White RAL 9016		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Concrete grey_GE <i>(IR-Reflex)</i> MX Supplier no. 7023.05-167	7023	167	C050 FG20	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3

DC3 laminate colour range – 2018

Colour name	similar to RAL	Em-bossing	Recommended touch-up applicator	Base element colour laminated both sides other systems	Laminate colour	TROCAL 76 AD / MD	PremiSlide 76	PremiDoor 70	PremiLine 80
						TROCAL 88	PremiDoor 76 PremiDoor 88		
White_WX <i>(like white)</i> PX Supplier no. 02.20.91.000001 - 116801	9010	168	C050 FG16	White RAL 9016		 DC3 DC3	 DC3 DC3	 DC3 DC3	 DC3 DC3
Brilliant blue_85 MX Supplier no. 5007.05-167 PX Supplier no. 02.20.51.000002 - 116700	5007	167	C050 FG32	White RAL 9016		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Irish Oak_IO MX Supplier no. 3211 005-148 PX Supplier no. 9.3211.305 - 114800	-	148	C050 FG58	Olive brown RAL 8008		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Dark red_46 MX Supplier no. 3081.05-167	3011	167	C050 FG31	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Metbrush Silver_AR <i>(IR-Reflex)</i> Supplier no. F4361002	-	-	C052 FG45	White RAL 9016		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Metbrush Platin_MP <i>(IR-Reflex)</i> Supplier no. F4361004	-	-	C052 FG46	White RAL 9016		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Metbrush Quartz grey_MQ Supplier no. F4361005	-	-	C052 FG47	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Metbrush Anthracite grey_MT Supplier no. F4361006	-	-	C052 FG48	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Mountain oak_74 <i>(IR-Reflex)</i> MX Supplier no. 2052 090-167	-	167	C050 FG01	Olive brown RAL 8008		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Black Cherry_90 MX Supplier no. 3202 001-167 PX Supplier no. 9.3202 301 - 116700	-	167	C050 FG87	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3

DC3 laminate colour range – 2018

Colour name	similar to RAL	Em-bossing	Recommended touch-up applicator	Base element colour laminated both sides other systems	Laminate colour	TROCAL 76 AD / MD	PremiSlide 76	PremiDoor 70	PremiLine 80
						TROCAL 88	PremiDoor 76 PremiDoor 88		
Agate grey_93 <i>(IR-Reflex)</i> MX Supplier no. 7038.05-167 PX Supplier no. 02.20.71.000005 - 116700	7038	167	C050 FG89	White RAL 9016		 DC3 DC3	 DC3 DC3	 DC3 DC3	 DC3 DC3
Rustic Cherry_RC MX Supplier no. 3214 007-195 PX Supplier no. 9.3214.307 - 119500	-	195	C050 FG13	Olive brown RAL 8008		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Siena PR_SC MX Supplier no. PR49233 PX Supplier no. 9.0046827 - 114800	-	148	C050 FG88	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Black grey SFTN mat_SM* Supplier no. F4366023	7021	-	C050 FG53	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Quartz grey SFTN mat_QB* Supplier no. F4366047	7039	-	C050 FG73	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3
Black Ulti mat_US * PX Supplier no. 47097 - 504700	9011	-	C050_US	Black brown RAL 8022		DC3 DC3	DC3 DC3	DC3 DC3	DC3 DC3

- DC1 = delivery within 6 working days ex works
- DC3 = delivery within 15 working days ex works without surcharge on laminate price
- DC4 = delivery within 20 working days ex works with 25% surcharge on laminate price
- DC5 = proEnergyTec profiles, price conditions as colour delivery class, delivery within 30 working days
- DC6 = colours other than the profine colours on request





BiColor = DC4 geometry and colours available as standard. The base element colour is treated analogously to the “colour programme” for laminates on both sides according to inner colour.

Inside-laminated = DC4 geometry and colours available as standard. Base element colours laminated on the inside only: White or Cream (system-dependent). Black brown or Olive brown when aluminium covers used on outside.

*Profiles are delivered with white protection foil without imprint.





Please note: Inside-laminated profiles on Black brown and Olive brown base element may be used only WITH aluminium covers!

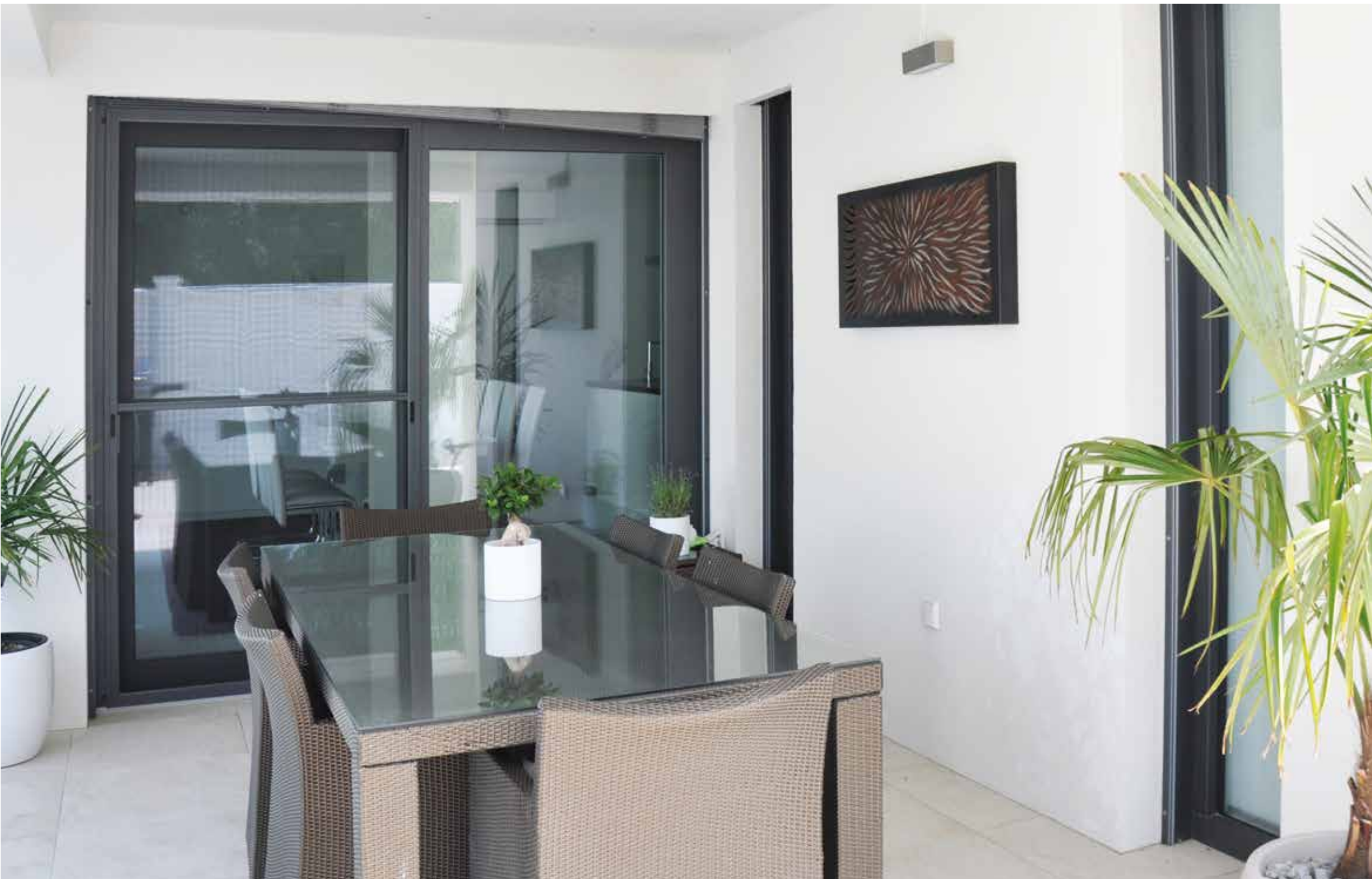
Base element colour laminated both sides: see colour programme
Base element colour laminated on the outside only: White and Cream (system-dependent). Different base element colour in DC3 and DC4

  = single-sided laminate   = laminate on both sides








Please order the foil colors with the following color code :

Exempel : Golden Oak_32

  = 32   = 3232








DC4 laminate colour range – 2017

Colour name	similar to RAL	Em-bossing	Recommended touch-up applicator	Base element colour laminated both sides other systems	Laminate colour	TROCAL 76 AD / MD	PremiSlide 76	PremiDoor 70	PremiLine 80
						TROCAL 88	PremiDoor 76 PremiDoor 88		
Cobalt blue_87 MX Supplier no. 5013.05-167	5013	167	C050 FG33	White RAL 9016		 DC4 DC4	 DC4 DC4	 DC4 DC4	 DC4 DC4
Cherry Blossom_CB MX Supplier no. 3214 008-195 PX Supplier no. 9.3214.308 - 119500	-	195	C050 FG14	Olive brown RAL 8008		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Walnut amaretto_WO <i>(IR-Reflex)</i> Supplier no. F4363058	-	-	C050 FG43	Olive brown RAL 8008		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Walnut kolonial_WK <i>(IR-Reflex)</i> Supplier no. F4363062	-	-	C050 FG67	Olive brown RAL 8008		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Walnut terra_WP Supplier no. F4363059	-	-	C050 FG42	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Birch rosé_BI <i>(IR-Reflex)</i> Supplier no. F4363031	-	-	C050 FG48	Olive brown RAL 8008		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Noce Sorrento natur_NS Supplier no. F4363041	-	-	C050 FG66	Olive brown RAL 8008		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Noce Sorrento balsamico_BS Supplier no. F4363042	-	-	C050 FG49	Olive brown RAL 8008		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Cherry amaretto_CA Supplier no. F4363043	-	-	C050 FG38	Olive brown RAL 8008		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Teak arte_TA <i>(IR-Reflex)</i> Supplier no. F4363052	-	-	C050 FG44	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4

DC4 laminate colour range – 2017

Colour name	similar to RAL	Em-bossing	Recommended touch-up applicator	Base element colour laminated both sides other systems	Laminate colour	TROCAL 76 AD / MD	PremiSlide 76	PremiDoor 70	PremiLine 80
						TROCAL 88	PremiDoor 76 PremiDoor 88		
Quartz grey SFTN_QA* Supplier no. F4367047	-	-	C050 FG72	Black brown RAL 8022		 DC4 DC4	 DC4 DC4	 DC4 DC4	 DC4 DC4
Basalt grey SFTN_BD* Supplier no. F4367048	-	-	C050 FG70	White RAL 9016		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Anthracite grey SFTN_AS* Supplier no. F4367003	-	-	C050 FG74	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Black grey SFTN_SE* Supplier no. F4367023	-	-	C050 FG46	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Anthracite grey STYLO_AA Supplier no. F4364003	-	-	C050 FG75	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Silicia SFTN mat_SS* Supplier no. F4366039	(IR-Reflex)	-	C050 FG45	White RAL 9016		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Fir green SFTN mat_TG* Supplier no. F4366021	-	-	C050 FG79	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Basalt grey SFTN mat_BQ* Supplier no. F4366048	-	-	C050 FG71	White RAL 9016		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Black brown SFTN mat_SF* Supplier no. F4366010	-	-	C050 FG57	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Anthracite grey SFTN mat_AU* Supplier no. F4366003	-	-	C050 FG76	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4

DC4 laminate colour range – 2017

Colour name	similar to RAL	Em-bossing	Recommended touch-up applicator	Base element colour laminated both sides other systems	Laminate colour	TROCAL 76 AD / MD	PremiSlide 76	PremiDoor 70	PremiLine 80
						TROCAL 88	PremiDoor 76 PremiDoor 88		
Light grey_94 <i>(IR-Reflex)</i> MX Supplier no. 7251 05 PX Supplier no. 02.20.71.000011 - 116700	-	167	C050 FG39	White RAL 9016		 DC4 DC4	 DC4 DC4	 DC4 DC4	 DC4 DC4
Winchester XA_WI MX Supplier no. 9.0049240 PX Supplier no. 9.0046830 - 114800	-	148	C050 FG60	Olive brown RAL 8008		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Winchester XC_WC MX Supplier no. 9.0049252 PX Supplier no. 9.0046843 - 114800	-	148	C050 FG56	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Siena PL_SJ MX Supplier no. 9.0049254 PX Supplier no. 9.0046829 - 114800	-	148	C050 FG55	Olive brown RAL 8008		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Siena PN_SN MX Supplier no. 9.0049237 PX Supplier no. 9.0046828 - 114800	-	148	C050 FG40	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
AnTEAK_AN MX Supplier no. 9.3241 002 PX Supplier no. 9.3241.302 - 119500	-	-	C050 FG64	White RAL 9016		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Gale Grey Finesse_GY* MX Supplier no. 49122	-	-	C050 FG77	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Slate Grey Finesse_SL* MX Supplier no. 49229	-	-	C050 FG78	Black brown RAL 8022		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4
Hazy Grey Finesse_HZ* MX Supplier no. 49124	-	-	C050 FG69	White RAL 9016		DC4 DC4	DC4 DC4	DC4 DC4	DC4 DC4



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BiColor = DC4 geometry and colours available as standard. The base element colour is treated analogously to the “colour programme” for laminates on both sides according to inner colour.

Inside-laminated = DC4 geometry and colours available as standard. Base element colours laminated on the inside only: White or Cream (system-dependent). Black brown or Olive brown when aluminium covers used on outside.

*Profiles are delivered with white protection foil without imprint.

Please note: Inside-laminated profiles on Black brown and Olive brown base element may be used only WITH aluminium covers!

Base element colour laminated both sides: see colour programme
 Base element colour laminated on the outside only: White and Cream (system-dependent). Different base element colour in DC3 and DC4

■ □ = single-sided laminate ■ ■ = laminate on both sides

Please order the foil colors with the following color code :

Exempel : Walnut Curcuma_WN

■ □ = WN ■ ■ = WNWN

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TROCAL[®]

That's my window.