

KÖMMERLING ReFrame

Full marks for sustainability Page 2



PROFINE DIGITALEXPO 2022

PROFINE

March 2022







Welcome to the profine DigitalExpo 2022!

What are the latest innovations? Which new products are setting trends? What does profine Group offer in terms of service and sustainability? We also want to give you exciting answers to these and many other questions at our virtual trade fair stand.

With profine DigitalExpo, we offer you your virtual window into our product and brand world.

We look forward to presenting you with many new developments for your market success again this spring. In doing so, we think in the long term and are always oriented towards the guiding principle of sustainability. We always aim to offer you holistic solutions in addition to technically superior products and optimal service.

We also want you to experience our forward-looking philosophy at our digital trade fair stand.

We look forward to seeing you and hope to inspire you at the profine DigitalExpo.

Your

Owner and CEO

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VIRTUAL WINDOW **INTO OUR PRODUCT AND BRAND WORLD**

From Tuesday, 29 March to Friday, 08 April 2022, you can look forward to a digital trade fair experience with our profine DigitalExpo. Visit us from the comfort of your home or desk, using your computer or mobile device at your convenience. Discover innovative product highlights, find out about existing systems or make appointments with our contact persons directly online if required. We hope you

enjoy exploring our digital product and brand world! You can find the profine DigitalExpo at:

www.digitalexpo.profine-group.com







KÖMMERLING REFRAME FULL MARKS FOR **SUSTAINABILITY**

KÖMMERLING ReFrame is the first profile made of 100 percent recycled material with a perfect surface. It offers the same functional properties as conventional PVC-U profiles, with a completely closed material cycle. In Germany, KÖMMERLING ReFrame profiles are available in System 88 centre seal.

More than superficial proCoverTec our best surface technology for ReFrame.

- perfect, luxurious surfaces
- higher UV resistance
- ▶ improved IR reflection

Naturally sustainable As of now and in perpetuity

Resource-saving production, outstanding technical values, long service life and multiple recyclability – all this makes KÖMMER-LING ReFrame a role model in terms of sustainability.

PVC-U is pioneering for the future – with the **Bau Mönchengladbach.** best technical properties: KÖMMERLING | "We would like to use more sustainable

ReFrame profiles can even be used to build | building materials in our projects. This new windows suitable for passive houses, which theoretical service life of at least 40 years | damage due to the refined surface." and can be recycled several times.

Trendsetting projects **Enthusiastic voices**

A first building project was already realised in Amsterdam two years ago. In Germany, ReFrame was used for the first time in a children's day-care facility in Mönchengladbach, ciency will be combined in a meaningful carried out by our partner company Rolladen way." Müllers GmbH & Co. KG.

Markus Müllers, Managing Director of Müllers GmbH & Co. KG

"We were immediately enthusiastic about the ReFrame technology and were very pleased to be able to convince the building owner and the planners of this solution. After all, the future of building clearly lies in energy efficiency and the conservation of natural resources while maintaining high product quality. Here we are pursuing the same goal as our partner profine, namely to create a

The production from 100 percent recycled | Frank Meier, technical director of Wohn-

window has great potential and we see additionally contributes to the reduction of | advantages in the future for maintenance CO₂ emissions. ReFrame windows have a work and the removal of possible surface

Christian Heinen, CEO of WohnBau Mönchengladbach.

"Especially in publicly subsidised housing construction, we are always in the area of tension of rising construction costs. If this window system becomes established on the market, sustainability and economic effi-

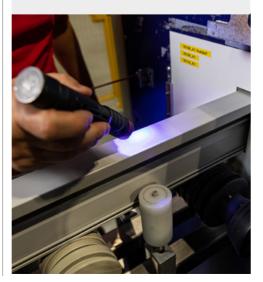
Experts convinced First awards

In June last year, ReFrame received a Rethink Award in the Netherlands. The Rethink Awards are an initiative of trade associations, the Dutch plastics industry and Plastics Europe Netherlands. An independent jury of experts evaluated 42 entries and unanimously selected the profile as the winner in the recycling category.

Only two days later, the WFK.Awards 2021 were presented at the 2nd Vienna Window Congress - and here too, ReFrame was able to convince the jury and secure the prize in the sustainability category.

"Sustainability is a cornerstone of our corporate policy, from the use of lead-free stabilisers to comprehensive recycling solutions. Therefore, we see our ReFrame profiles as a logical building block towards the goal of a full circular economy and sustainable solutions for genera-

Dr. Peter Mrosik, owner and CEO of profine Group







HUMANITARIAN **FUNDRAISER FOR UKRAINE**



In view of the dramatic situation of the Ukrainian population, we decided at the beginning of March to launch a humanitarian fundraising campaign with the foundation KÖMMERLING Better World Stiftung and, as a company, to transport donations in kind at the same time.

We want to help the people in Ukraine, which we feel is a very special obligation against the background of being represented with a plant in the country. For this very reason, we also have the logistical prerequisites to gain population.

As far as profine is concerned, we have contributed 150,000 euros to this humanitarian fundraising campaign for the prompt and targeted purchase of goods that our contacts have told us are most urgent. For example, medicine, food, hygiene products, clothing and other items needed daily in the war zone.

Many of our partners, colleagues as well as our customers and suppliers have already participated with a donation. A first truck with thirty fully packed pallets of relief goods left our Berlin location for Ukraine at the beginning of March. As this newspaper went to press, the total amount of donations was approaching the 400,000 euro mark.

We are overwhelmed by the many donors and supporters, and we probably also speak for the Ukrainians when we say thank you again from the bottom of our hearts on behalf of the foundation KÖMMERLING Better World Stiftung!

One hundred percent of the money goes to its intended purpose, and the foundation does not incur any costs because it relies on direct access to the country and the affected the employees and infrastructure of the profine Group.

Donations are of course still important and above all necessary. Any support is most welcome. If you wish, you can also receive a donation receipt. Please include your address and the subject "Ukraine" in the bank

You can find all information about the fundraising campaign at www.koemmerling-better-world.com/en/ukraine. We will keep you informed about the progress via the profine social media channels.

BANK DETAILS KÖMMERLING Better World Stiftung gGmbH Sparkasse Südwestpfalz **IBAN** DE91 5425 0010 0000 0969 58 **BIC** MALADE51SWP



KÖMMERLING ON THE SHIR **UNTIL 2024**

brand will remain on the Mainz 05 shirt chest until 2024. We extended the contract as the main and shirt sponsor of the Bundesliga football club for another year at an early stage.

profine GmbH with its KÖMMERLING | The KÖMMERLING brand has been on the | shirts of the team since 2015. It is the longest commitment of a partner as main and shirt sponsor in the history of professional football

of our KÖMMERLING brand and has been | club in its 'Mission Climate Defender',



Dr. Peter Mrosik, Dr. Jan Lehmann, Commercial Director of 1. FSV Mainz 05 (left) and Head Coach Bo Svensson (right) announced the extension of the sponsorship agreement until 2024.

extremely successful to date. The response | because climate protection and the preserfrom our partner companies to this end customer marketing is also very positive. Like our self-image. All in all, our brand partner-Mainz 05, KÖMMERLING stands for sustain-Dr. Peter Mrosik, owner and CEO of prof- as responsibility, authenticity and team ine, says: "Our cooperation with Mainz 05 is | spirit. With the foundation `KÖMMERLING a very important component in the strategy | Better World Stiftung', we also support the

vation of natural resources are also part of ship is a success story that everyone involved ability, and we are also united by values such | can be proud of and that we are happy to continue writing together."

There are many systems with aluminium cladding for PVC-U profiles. KÖMMERLING Unity though is different. It is the first solution, where PVC-U and aluminium has been designed together and synergistically as a hybrid system. KÖMMERLING Unity is the outcome of the cooperation between the two system houses profine and Stemeseder, which bring in their special core competencies. The system already fulfills future requirements for the sealing of components in contact with the ground.

larly designed and is based on the System 76 centre seal version for the tilt/turn variants | well as ancillary profiles like extensions and | In the case of cubic profile designs, including and on the PremiDoor 76 version for the lift/ couplings. The glazing edge bonding also square glazing beads, we set store by minisliding door systems. Our developers have succeeded in creating a direct non-positive connection, which suits both materials alike, and even extreme temperature fluctuations cause no stress and strain to the system owing to its high tolerance range.

As an innovative product, KÖMMERLING Unity already meets future requirements for sealing components in contact with the ground, for example in Austria in accordance with the guideline for building sealing "Connection for floor-to-ceiling windows and doors".

A tried and tested system as the basis

KÖMMERLING Unity was developed on the connection, both with elements in contact basis of profine's 76 centre seal system, our with the earth as well as with any window specialists could, in this case, bank on the sills, even without additional profiles. The tremendous experience with a perfected sys- sealing works with liquid synthetics, foils or tem. This also means absolute compatibility, with bituminous films.

The highly economical system can be modu- | for e.g. with steels, seals, floating mullion | Since windows are about visibility manufacturing and transom connectors as lends stability to the system. The drainage, in | malistic and modern elegance. The visible this case, always remains concealed and is W/ (m²K) in thermal insulation.

> flexible installation in existing and new constructions. Besides the standard version | ria of premium quality. (mechanically joined), welded versions of aluminium frames are also available.

Less is more – easy assembly

KÖMMERLING Unity simplifies the building

sight lines at about 100 mm can be kept very weather-resistant surface, meeting all crite-

The windows can be optionally flushmounted inside, and recessed or flush-mounted versions are available for the exterior in virtually unlimited colour combinations.

The optics will seem very familiar to (hitherto) wood and aluminium manufacturers; the tried and tested profine platform, extended to include KÖMMERLING Unity, now helps streamline orders for material combinations (wood-aluminium and PVC-U aluminium combinations).

Developers of KÖMMERLING Unity are also geared towards process optimisation: efficient manufacturing processes allow cost optimisation as well as parallel frame propossible without penetrating the aluminium | narrow in this case. The glazing thickness is | duction and construction without convencladding in the standard version, which lends | 48 mm in the standard version of the tilt/ | tional screw-down holders. The "marriage" additional positive optics to the window. It | turn variant. The lift/sliding door KÖMMER- | of aluminium and PVC-U window frame goes also achieves an outstanding U, value of 1.0 LING PremiDoor 76 accommodates a glazing off smoothly; it is virtually a sprinter, the thickness of 58 mm. There is a choice of var- | "window that is fastest to clip on", and the KÖMMERLING Unity allows quick and ious designs and individual optics for a first PVC-U aluminium window to be integrated into the production line.

KÖMMERLING 76 Unity

with U_r value 1,0 W/(m²K)

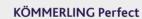




KÖMMERLING 76 Unity

flush-mounted and inside flush





With the system KÖMMERLING Perfect, we | The product is extremely popular in all offer a unique, patent-pending system that | areas: home owners, planners, sales, techcombines windows, sunshade, insect pro- | nology and installation. The modular systection, window sills and an antifall device. | tem with all detailed solutions – no matter Unique: The roller shutter guide rail can be | whether sunshade, insect protection or anticompletely integrated into the facade and | fall glazing. The integral concept as a comstill offers all convenience at the retrofit. | plete system simplifies and speeds up all This enables a homogeneous view of the | trades: from planning to ordering to assementire facade – whether roller shutters, | bly and cleaning work. All components from extension blinds or insect screens. In addi- | a single source, all surfaces fit together pertion to perfect optics, slim sight lines and | fectly. Simply KÖMMERLING Perfect! solid and modern technology, the system offers the possibility of easy retrofitting and conversion.

KÖMMERLING 76 Unity

flush-mounted and bonded

The market share of coloured PCV-U windows and doors is growing steadily. We have once again proactively picked up on this trend and expanded our range of colours to include the KÖMMERLING Acryl-Color program.

coextruded PMMA surface, a thermoplastic (polymethyl methacrylate). A heat treatment process creates a robust, homogeneous, coloured acrylic layer that is firmly as in the residential door version of the KÖMbonded with the PVC-U profile.

The profiles act like a protective shield and guarantee the window colour fastness for years and a high level of scratch resistance. The refined, satin appearance is extraordinarily easy to care for, weather-resistant and KÖMMERLING AcrylColor are profiles with a virtually maintenance-free. KÖMMERLING AcrylColor profiles are 100 % recyclable.

> The new surface variant is available in the KÖMMERLING 76 centre seal system as well MERLING 76 double seal program. In a first

step the profiles are available in five colours, | With KÖMMERLING AcrylColor, we are able in four contemporary gray tones and in trendy sepia brown.

Experience meets innovation

The PMMA finishing is a proven technology at profine. As early as 1975, TROCAL's Acryl-Protect was the first to apply for a patent for | and the success of our partners in the profiles with a corresponding surface, and | market. was successfully sold for many years. KÖM-MERLING AcrylColor is the further development of this coating in accordance with the latest state of the art.

to offer our customers another option in the steadily growing market segment for coloured windows – in addition to our wide range of decorative laminates, our solutions with aluminum shells and the finishing technology proCoverTec. More colours means more possibilities for the different demands



KÖMMERLING ACRYLCOLOR **COLOURS AT** THE HIGHEST **LEVEL**

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WINDOW & DOOR SYSTEMS LOGICAL EXTENSIONS



UK Systems

in Germany and placed in the South American | foils contribute to a contemporary design. sensible addition in terms of sustainability and world of 70, 76 and 88 millimetres.

The new EuroFine 58mm system, developed | Attractive, slim sight lines and modern colour The elegantly designed System KÖMMER- | functional glass. The mullion profile and/or region, expands our product range extremely | With very good values in terms of thermal | with a traditional British design. It combines | with mechanical fasteners. efficiently and offers a wide range of possible | insulation, sound and noise protection as well the style and aesthetics of the traditional applications. With up to 44 percent recycled | as a pronounced compatibility, the system fits | wooden window with the advantages of | Engage 76 is now being used in the Baltic content and optimised material use, it is also a perfectly into the existing profine system modern PVC-U windows.

The frame and sash are flush with the supports the use of triple glazing or special | ing mullion.

LING Engage 76 fits perfectly into homes | transom profile can be welded or joined

KÖMMERLING C 70

After its successful launch in the UK, States, Iceland and Norway.

The UK system C 70 has been extended inside and outside. The sash can be made in | by an inside and outside flush sash, which is a top or side hung version, opening out- | available including numerous options. Now, wards or rotating 360° horizontally. The | top-hung, side-hung and casement variants system achieves a heat-insulation U_f value | can be produced in the system. The extenof 1.2 W/ (m²K) in the standard version. The | sion also includes two floating mullion varipermissible range of glazing of up to 48 mm | ants: a standard solution and a "zero" floatThe platform strategy is one of the biggest plus points for our We completed our system platform already end products, from systems with 58 mm for customers. They profit from the diversity of systems, products some time ago. This year we will present log-international building applications, to our geared to market requirements and high compatibility. That ical extensions for special applications. You successful flagship System 76 in double and translates into simplification, improved logistics and thereby can look forward to this and numerous other centre seal variants, down to System 88 for economies of scale with optimal flexibility for window manuinnovations. The range includes the entire passive houses.

bandwidth, ranging from economy to high







System 88 Double Seal

System 88 with double seal has been an | Only two frames, a transom and two con- A current country-specific extension is the | unique selling point in the market. By insert-2020. This is aimed at window manufactur- 88 centre seal system. ers who mainly manufacture double seal

guidelines for development were high com- | meability against driving rain. As with the patibility, intelligent manufacturing and opti- centre seal system, a glazing thickness of requirements. The continuous frame case- country. mised warehousing for our customers. The 24 mm to 58 mm is possible. system is based almost entirely on the 88 centre seal system and on products with the foiled and AluClip. Profiles of the centre seal 76 mm installation depth. This makes use not | range are available for the manufacture of only connecting profiles, glazing beads and residential doors. steels, but also of the sash and floating mullion profiles from the 88 centre seal system.

Based on the 88 centre seal system the double seal variant also offers excellent ther-As is the normal practice with profine, the | mal insulation, sound insulation and imper-

The system is available in classic white or

System Villa

addition to our tilt/turn platform since April | nectors are added for manufacturers of the Villa system. It was developed specifically for | ing a "grill mesh" between the glass and the the Indian market on the basis of our Asia | fly screen, penetration through the window

> Villa offers the ideal features to be able to participate in tenders there for properties in | mal insulation and offers opening variants the upmarket sector with high security | for different types of windows typical for the ment instead of two separate elements simplifies final assembly on the property and is a

is made considerably more difficult.

The multi-chamber system has good ther-



economy.

Extension of System 88 centre seal

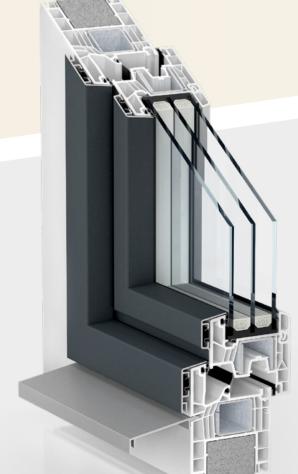
In the System 88 centre seal, we have also | ter box and a window sill strip for connecting System 76 can be combined with it. An nents in contact with the ground. adapter profile for connecting the roller shut-

made extensions with regard to new regulathe interior window sill have also been added. tions for building structure sealing. With the Corresponding elements are available as frame with 88 mm construction depth and standard white, foiled and with aluminium frame setback to 76 millimetres, a continulation shell. With these products, we already have a ous adhesive surface for a circumferential constructive solution for fulfilling the seal to the building structure is achieved. Fur- | increased requirements in current and new thermore, all additional profiles from the guidelines for the sealing of building compo-

System 76 SwissLine

ering high-performance has been made renovations and new construction work. It is design and slim sight lines profile views allow | as well as parallel tilt-and-slide doors. The energy gain. The slim frame construction and plain colours or with the aluminium light with perfect aesthetics.

With the creation of KÖMMERLING 76 | SwissLine 76 complies with the exacting SwissLine, a flexible complete system deliv- Swiss Minergie standards and is ideal for both especially to meet the requirements of the available in several versions and is, by all Swiss window market. The linear offset | means, suitable for balcony and terrace doors optimal incidence of light and high solar | foiled profiles in elegant wood grain design with an installation depth of 76 mm satisfies | cladding DECCO in over 450 RAL colours can the desire for high performance and more | meet every individual design requirement.



KÖMMERLING 76 SwissLine DECCO

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PASSIVE HOUSE **IN COLOURS**

Ultradur®

The proStratoTec sash profile has been complementing our premium systems with a depth of 88 millimeters since the middle of 2021. With this product, the high-tech material Ultradur® by BASF is firmly integrated into the profile structure by an innovative tri-extrusion process – enabling to dispense with the use of steel entirely, even in coloured windows.

Ultradur® is an advanced glass fibre reinforced plastic material that is characterised by great rigidity, strength and dimensional stability. The material and the corresponding extrusion technology are marketed by profine under the proStratoTec brand name. This technology renders it possible to manufacture extremely robust units in combination with glass bonding. For the first time, the | files. In other words, we at profine demonsystem also offers the possibility to realize "Dr. Feist Standard Passive House" in color. The high torsional stiffness of proStratoTec allows steel to be dispensed.

With resulting in a U, value of 0.79 W/(m²K) with the System 88 centre seal. This opens up new prospects for passive house systems.

Simple manufacturing, complete recycling

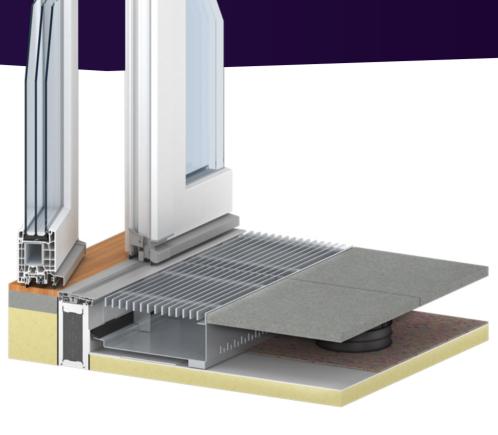
proStratoTec profiles support manufacturing by conventional methods with no additional steps of production. Its light weight means easy transportation and installation. The window sash is 25 % lighter than its counter-

The recycling and the complete reuse are carried out by profine, we take back unprocessed material. proStratoTec is fully recyclable and after reconditioning, we use the reclaimed material to manufacture new prostrably do not just preach but practice sustainability each day.

An overview of the advantages

- ▶ Dr. Feist Passive House Standard compliant coloured window option available for the first time
- Integration of reinforcement greater rigidity
- Excellent shrink value of proStratoTec greater profile stability
- Combining bonding technique fewer customer complaints
- ► Same sash dimensions as with steel
- System 88 centre seal or System 88 double seal
- ▶ Doing away with steel reinforcement Improved U_{ϵ} value = 0.79 W/(m^2K)

- Lesser use of steel, lesser handling, storage and manufacturing costs and greater economy of time
- ► Reduced error rate in window manufacturing
- ▶ Window sashes lighter by 25 % Advantage in manufacturing, assembly and transportation
- Manufacturing procedure same as in conventional profiles no additional steps of production required
- ► Recycling is well-regulated all the materials are reused



floating mullion

BARRIER-FREE THE STANDARD **OF THE FUTURE**

PremiPlan Plus is our contribution to living without barriers - an award-winning premium threshold system for maximum accessibility, pleasant to walk on, installed at zero millimetres above ground level.

A parallel floor seal that can be lowered is the central element of a multi-stage and integrated sealing concept. Specially developed moulded parts help achieve maximum values. The modular design of the system means efficient production and assembly.

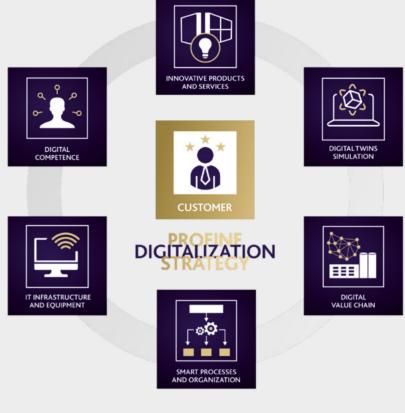
More than just a threshold

PremiPlan does not just represent a simple threshold, but a complete system developed in close co-operation with manufacturers involved in other building trades. It enabled us to leverage the expertise of their respective areas of specialisation. PremiPlan Plus consists of a zero threshold, an extension, stainless steel corner brackets and a joint plate with a plastic coating from alwitra and a sealing film for onsite sealing with EVA-LON® lamination as well as an ACO Profiline Free rain gutter.

Single source system

Until now there was a solution solely for single-sash residential doors, windows and balconies. As of March 2020 there is a solution for double-sash floating mullion doors as well. This threshold solution is available for the System 76 double seal and centre seal versions. One of the advantages also lies in the fact that manufacturers can fall back on the same threshold system as in the case of other doors. There is no change even in the dimension deductions. PremiPlan Plus has been certified across all systems by ift Rosenheim with the usual test certificates





DIGITALIZATION **EXPERIENCE**

Digitalization is a term that is understood | Let us say this much in advance: We see digand interpreted in different ways. We would like to invite you to get to know our understanding of this complex topic and to benefit from it.

The profine DigitalExpo offers the perfect partners. setting for this. We will provide insights into the digital space which topics and projects the profine DigitalExpo. profine is currently driving forward.

italization as a holistic process in which our customers are always at the centre of our | and contractors. actions. Consistent customer orientation is our motto: every action directly or indirectly serves the benefit of our customers and

On the basis of our six fields of action you can get an overview:

- Innovative products and services
- Infrastructure and equipment
- ▶ Digital competence
- Digital value and supply chain
- Digital twins and simulation
- ► Smart processes and organization

EVERYTHING IN FOR BIM

How we optimise Building Information | "Auto Desk Revit", which also allows the Modelling (BIM):

Tenders according to BIM? In view of this new challenge, many window manufacturers are asking themselves: How can I align my company to this and what requirements do I have to fulfil?

standardisation committees are currently dealing with the issue of BIM and thus one of in isotherm calculations. the main topics of digitalization in the construction industry. In short, Building Informalated in 2D as a CAD format. A big step tion Modelling primarily describes the process of planning buildings. The aim is to be able to work with a complete digital twin of the planning software will serve as a means the finished building even before construc- of transport for the exchange of information tion begins.

BIM is intended to eliminate planning errors at an early stage and create stringent cost and schedule transparency. This requires various stages of information procurement and delivery between architects, planners

Common platform

For the window industry, 3D modelling is an Get to know our contacts in the field of | important first step. We are taking this step our digital strategy and show you directly in | digitalization at an exciting exchange during | together with window makers and and architects and are relaunching our well-know software. The browser-based web solution makes all those involved independent of the platforms and enables collaboration on the same server. Projects can be created here and content can be shared effortlessly.

> All windows and doors are initially created as 3D models. Users can then use this for visualisation in the software or for transfer in other systems. The designs can be transferred to CAD as well as to special BIM formats. A plug-in solution is even available for

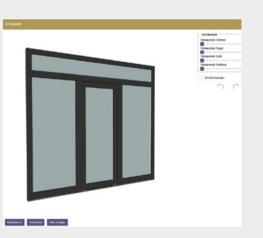
design to be changed after the window has already been placed in the building.

Control and communication

The system allows full control - all constructions are checked according to the specifications for sizes, statics and buildability, U-val-Many working groups, associations and ues are explicitly displayed. Building connections can be configured and then displayed

> And, of course, all details can be genertowards meeting the requirements of BIM has been made: the 3D window configured in for future requirements.

In further development steps, we will make it possible to provide constructions with further information, for example a cost and maintenance overview or other information in the form of text or XML data.







KÖMAFRAME **EASY PROCESSING**





consistently developing new products gives greater anti-burglary protection. and systems. Besides the highly successful premium lift/sliding doors PremiDoor | PremiFold 76 76 and PremiDoor 88, our product range PremiLine 58.

PremiLine 58

PremiLine 58 is the high-flyer in the family of | hung sash and multiple sliding sashes. sliding systems, a very economical system that is especially suited for the requirements of many export markets.

Available in two sash variants for windows ancillaries. and doors, with top quality and convenient offer high stability and it scores on the equipped with double as well as triple glaz- on our 76 mm platform in the double seal

larity. profine responds to this trend by | glazing. The multi-point fastener fitting also | homes and business properties can be cus-

also includes, among others, the Premi- | PremiFold 76 is an innovative turn/sliding **Slide 76 – our compact and versatile slid-** system for windows and doors that, for **ing system, the innovative turn/sliding** instance, can be used for very large openings. system PremiFold 76 and the new Versions in different variations are available with two to five sashes and in white with a maximum dimension of 4.50 m (width) and 2.30 m (height). A complete window element can be assembled with minimum one side-

The special opening variant of our System 76 double seal can be fabricated using the PremiFold 76 at Fensterbau Frontale 2018 standard frames and sashes of this platform. PremiLine 58 impresses by its particularly | Besides the special hardware, a manufacturer | **PremiSlide 76** slim profile that accommodates large glass | would only need a few additional items like a surfaces and by its higher incidence of light. | sliding rail, a special slide seal ring and | This product is an optimum addition to the | a proverbial tailor-made suit for PremiSlide

tomised to individual preferences: PremiFold 76 is available in classic white, in wood grains, as well as in plain and metallic colours.



The other advantage with profine's Premi- sturdy, compact, efficient and with a wide ters, the U_s value could be reduced to 1.3 W/ aluminium threshold for twotrack and three- | Fold 76 is that the elements have no visible | range of applications to construct sliding | (m²K). The innovative System thus convinces track elements. The big steel reinforcements | fittings. The windows and doors can be | doors and windows. This system too is based | also energetically.

Sliding systems continue to enjoy popu- | energy efficiency front by the use of double | ing. With a wide range of decor laminates, | version offering our manufacturers a high degree of compatibility.

> The convenient sliding system combines numerous advantages, such as a minimal space requirement for opening. The gap opening permits exceptionally efficient ventilation and the wide glass surfaces ensure optimal solar energy gain. The U_f value of 1.4 W/(m²K) in the standard version and a J_w value of up to 0.7 W/(m²K) are considered excellent for sliding systems. The seal which is compressed on all sides makes the system perfect. PremiSlide 76 offers great versatility in terms of design. Besides classic white, a wide range of wood decor and metallic colour foils, including the AluClip, are available to create a personalised colour scheme.

A special casement has been developed to enhance the appeal of the well-established sliding window system. The casement forms lift/sliding doors of the premium segment; 76. With a very slim sight line of 55 millimeFurthermore, the new casement has opti- | PremiDoor 76 is a system with a continumised the manufacturing of sliding doors | ous 5-chamber construction, which is ideal and windows enormously, the casement | for renovations and can accommodate system can be welded during manufacture | glass panes of up to 52 mm, with a 179 mm and the fittings are clipped on in a form-fit | low installation depth. Narrow sight lines manner, once again reducing the manufac- of up to 65 mm at the casement, 100 mm turing time significantly.

PremiDoor 76

also because of our new Comfort Thresh- hinged sliding parts old, which is classified in "Class 4" in rollover capability according to ift guideline BA-01/1 2018-10. It is a true eye-catcher for the premium market characterised by excellent thermal insulation, superb ease of use and very slim lines. The "Lux Design" sash is a special highlight with an extra narrow 40 mm sight line that supports larger glass surfaces and higher solar gain.

at the sash and 103 mm at the centre fastener result in a high incidence of light.

With a U, value of 1.4 W/(m²K), the PremiDoor 76 brings excellent thermal A flagship among our lift/sliding doors is | insulation values for lift/sliding doors, even the PremiDoor 76. It fulfills almost all in the standard version. The system is also wishes in the standard version. Especially | available in scheme D; two-part with two

The KömaFrame kit system was specially developed for renovating or restoring windows. With KömaFrame, reveals can be clad easily and quickly - without the need for additional painters or plasterers.

The renovation frame is made to measure and delivered as a kit with the windows directly to the construction site. The compact package contains all the necessary parts for assembly. KömaFrame can be assembled on site in just a few minutes.

KömaFrame is made of KömaCel PVC integral skinfoam sheet, a material that has been reliable and proven for decades.

KömaCel sheets are highly valued in the construction industry due to their diverse properties and product advantages. Köma-Frame is characterised by very good insulation values. The reveal is flame-resistant, moisture and chemical resistant and antibacterial. It is therefore just as easy to clean as the window and frame.



SHUTTER SYSTEMS PART OF THE **QUALITY OF LIFE**

Be it renovations, extensions or new constructions, our high quality PCV-U shutter systems are true all-rounders and stand for the highest standards of quality.





Roller shutter profiles

Our roller shutter profiles not only efficiently increase weather, sound and burglary protection, they also offer maximum reliability, flexibility and longevity. They owe their light weight to the optimised use of materials and they all the same have a sturdy design. This enables easy operation without exerting too much effort, and of course automated solutions are available too. Their high resistance and colour fidelity sets them apart. They are easy to clean with water, if required.

VariNova

The roller shutter add-on element VariNova is an incredible all-rounder. Its technical and constructional advantages and convenience makes it an ideal fit for renovation projects and new builds alike. Depending on the installation, the add-on roller shutter box can be opened inwards, or with the shutter box lid towards the bottom.

That means the element can be plastered over, as required, on the exterior or the interior. Different aluminium and PVC-U panels

Have we aroused your curiosity?

Feel free to contact us if you are interested or want to know more on any particular topic from this profine newsletter.

info@profine-group.com Tel.: +49 (0)6331-56-0

enable colour customisation and can be made to match wood grained windows. All box sizes can accommodate the 8 mm minislats and 14 mm maxi-slats. Even the retrofit fly-screen solution is kept consistent with the system's concept. The VariNova add-on roller shutter box offers a wide range of ingenious solutions ranging from the box overhang to special ceiling mountings. The VariNova add-on elements exceed the minimum statutory requirements for thermal insulation and are characterised by outstanding air seal strength values. Depending on the configuration, the add-on roller shutter boxes achieve sound insulation values of up to 44 dB. The VariNova solution with extension blinds not only offers privacy, but also the convenience of an adjustable shade and an optional insect screen. The extension blind box can be used for all standard 80 mm slats on the market. It goes without saying that here too insect screen roller blinds and pleats can be retrofitted.

Anti-fall device

Due to the desire for ever larger glazed areas and the aesthetic requirements of modern architecture, the demand for ground-level elements continues to increase - even beyond the ground floor. For this reason, anti-fall devices and panelling glazing have become indispensable in modern construction.

With the solution integrated into the VariNova roller shutter add-on box system, it is possible to realise an almost invisible accommodation of the all-glass balustrade or lattice system made of aluminium without restricting the statically necessary

Furthermore, our developers have succeeded in providing profine's system partners with a visually appealing and easyto-implement system that is perfectly integrated into our system landscape. When roller blinds or external venetian blinds are used, an optical unit is formed.

With the all-glass balustrade, widths of up to 2,500 millimetres are possible, and glass heights of 500 millimetres and more can be realised. With the lattice system, widths of up to 2,000 millimetres are possible. Both systems can be coated according to RAL on request.

e.SPACE

e.SPACE is a roller shutter add-on element specially developed for the French market and its unique installation requirements. e.SPACE can be used for new builds with an internal insulation ranging from 100 mm to 180 mm and for renovation solutions typical for France on existing old frames. The attachment element is available in two box sizes (185/220 mm and 215/250 mm). The inspection opening of the box constructed in the form of a design panel is positioned inwards on the room side. The roller shutter add-on element's outstanding feature is that it is extremely airtight. All the seals that are moulded onto the components contribute to its excellent system values. It has excellent sound and thermal insulation, as well as variable static solutions. It can be assembled very efficiently by clipping the sides of the part with the blinds.

There are various adapters for systemneutral installation on window systems made of PVC-U, wood and aluminium. Clever sliding technology has been built in for easy changes and adjustments of the roller shutter. This allows one to change the type of drive easily, whenever required. Summary: the new roller shutter box is a well-designed product that offers many economic advantages. All in all, e.SPACE offers the customer innovative and speedy fabrication, besides great degree of flexibility with the lowest stock levels.

NAXOS

With modern materials, the classic Mediterranean French shutter turns into a high performance product. The outstanding properties of PVC-U work to the advantage of the French shutters making them exceptionally low-maintenance and last almost forever. They offer protection from prying eyes, wind and weather, heat and cold - and of course from forced entry and burglary. In addition, the NAXOS series are most flexible, allowing incorporation of all kinds of panelling and slats and thereby setting virtually no limits to creativity.

IMPRINT

Published by:

profine | International Profile Group Mülheimer Straße 26

D-53840 Troisdorf

Phone: + 49 (0)2241 9953-0

Fax: + 49 (0)2241 9953-3561

www.profine-group.com

info@profine-group.com